

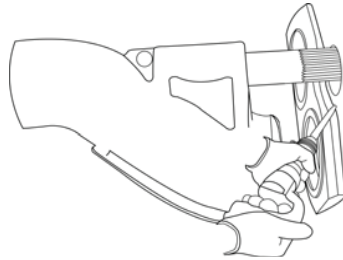
# SERVICE BULLETIN

## WEAR PLATE AND WEAR RING CHANGE PROCEDURES

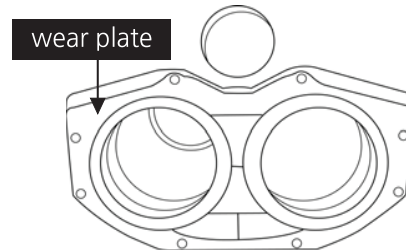
CONDITIONS	P.T.O OFF	Relieve ACC circuit pressure (Ball valve OPEN)	Relieve pressurized air from hyd oil tank (Ball valve OPEN)
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※ Do not forget to relieve ACC circuit pressure and pressurized air from hyd oil tank for safety.

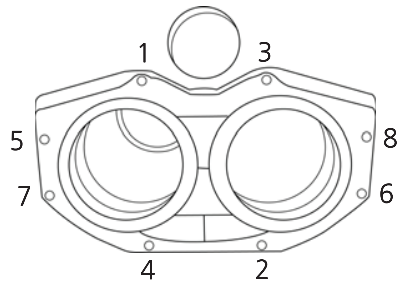
**⚠** Remove hopper front and rear seal housings first, let S-V/V shaft insert into hopper output gate. Then, It's possible to remove wear plate and wear ring.



① Remove concrete around wear plate and wear ring first.

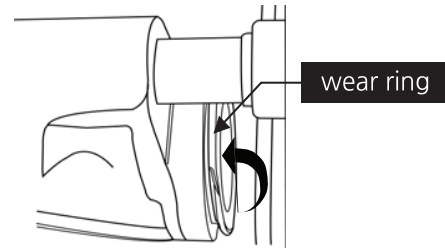


② Remove bolts from wear plate, and take it apart.  
- After removing wear plate, remove concrete completely



③ Utilize sealant between new wear plate & adaptors & torque the retaining bolts as indicated.  
- Fixed bolt specs : M16 x 0.2 10.9T  
- Fixed bolt torque

NO. 1,2,3,4 - 96FT/LBS	NO. 5,6,7,8 - 45 FT/LBS
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④ After installation, assemble other parts in the reverse order.

**⚠** After re-assembling, be sure to keep 1-3mm between S-V/V and wear ring by adjusting of S-V/V nut.