


SERVICE INFORMATION				TSB-23.00-2020-001-wear plate	
Page Count		1 Page		Written By	Jorge Borraro
03 13 2020		Wear plate torque specifications update			
		Department		Service	

This is the most up to date information for the torque specifications for the wear plate.

It applies to standard wear plate and to big mouth wear plate.


Equivalent: 60 N.m = 44.25 lb ft (please use 45 lb ft)

HOPPER

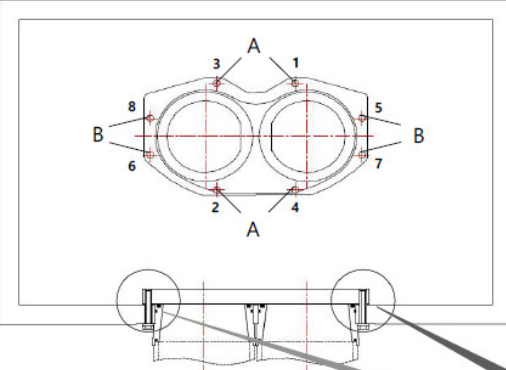
Hopper wear plate assembly information

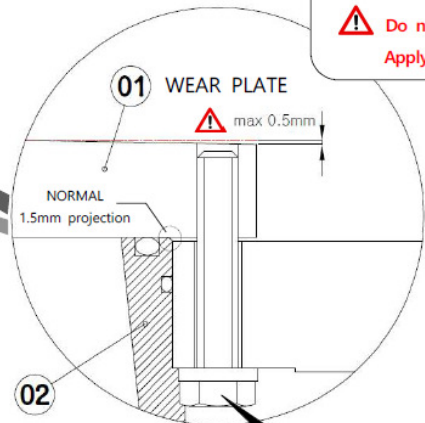
JSI-EN-15-5A-050
 2015-09-17
 2016-01-11
 2016-07-19
 2018-01-10

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WRITTEN BY SERVICE DEPARTMENT





01 WEAR PLATE

max 0.5mm

NORMAL 1.5mm projection

02 CONNECTING RING

BOLT SPEC : M16 X 2.0(10.9T)
 1~8 BOLT TORQUE : 60N.m = 6Kg.m
 Bolt: M16X70 Big Mouth - M16X65 Standard

- Fix B bolt only tightened by hand
- Tighten A bolt in order as standard torque value
- Tighten B bolt in order as standard torque

⚠ Not over 0.5mm twisted after fixing B bolt

⚠ Do not reuse the bolts
Apply silicone onto bolts

CAUTION I. Apply the same torque on both STD WEAR PLATE, BIG MOUTH WEAR PLATE.

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Note: Dispose of any old torque specifications, this is the new torque